# Determining the Confidence Interval for the Center and Width of a Structure in Fitting Measured Data by the Regression Line 

${ }^{1}$ G. Wimmer, ${ }^{2}$ K. Karovič<br>${ }^{1}$ IMS and MI SAS, Bratislava, FNS UMB, Banská Bystrica, Slovakia and FNS MU Brno, Czech Republic,<br>${ }^{2}$ Institute of Measurement Science SAS, Bratislava, Slovakia Email: wimmer@mat.savba.sk


#### Abstract

The two dimensional cross section of interest of a structure (e.g. a grating line) is schematically seen in Fig.2. Solid lines are structure's edges. The solid bold arrow at the horizontal axis is the structure's width $w$ for given value F. Here the proper confidence intervals for width and center of the structure are derived.


Keywords: Confidence Interval, Measurement Uncertainty

## 1. Introduction

In metrology in case of assumed linear dependence between two quantities $x, y$ (e.g. length and electric signal, respectively) the functional dependence $y=f(x)$ is fitted using the regression line $y=a+b x$. It is assumed that measurement of the quantity $y$ in (exact) point $x$ is normally distributed, and the measurements are independent with equal standard deviations. The estimators of the regression coefficients $\hat{a}, \hat{b}$ and their standard deviations $s_{\hat{a}}, s_{\hat{b}}$ are determined from pairs of measured values $\left\{x_{i}, y_{i}\right\}_{i=1}^{n}$ using standard procedures (see e.g. [3]). A common estimator of the $x$ value for assigned level $F$ of the quantity $y$ (e.g. electric signal) is

$$
\hat{x}=\frac{\hat{F}-\hat{a}}{\hat{b}},
$$

where $\hat{F}$ is a proper estimator of $F$, independent of $\hat{a}, \hat{b}$. Let $f$ be the estimate of $F$ and $s_{F}$ be the estimate of the standard deviation of $f$. By using the Law of Propagation of Uncertainties (see [2]) we obtain the estimate of the standard deviation of the estimator $\hat{x}$ as

$$
s_{\hat{x}}=\frac{1}{\hat{b}} \sqrt{\left[\frac{s^{2}}{n \sum_{i=1}^{n} x_{i}^{2}-\left(\sum_{i=1}^{n} x_{i}\right)^{2}}\left(\sum_{i=1}^{n} x_{i}^{2}-2 \frac{f-\hat{a}}{\hat{b}} \sum_{i=1}^{n} x_{i}+n\left(\frac{f-\hat{a}}{\hat{b}}\right)^{2}\right)\right]+s_{F}^{2}} \text {, }
$$

where

$$
\begin{equation*}
s^{2}=\frac{1}{n-2}\left(\sum_{i=1}^{n} y_{i}^{2}-\frac{\left(\sum_{i=1}^{n} y_{i}\right)^{2}}{n}-\hat{b}\left(\sum_{i=1}^{n} x_{i} y_{i}-\frac{\sum_{i=1}^{n} x_{i} \sum_{i=1}^{n} y_{i}}{n}\right)\right) \tag{1}
\end{equation*}
$$

In deriving the (1- $\alpha$ )-confidence interval for $x$ difficulties arise caused by the generally nonsymmetrical distribution of $\hat{x}$ and so this confidence interval cannot be determined in usual way as $\left(\hat{x}-k s_{\hat{x}}, \hat{x}+k s_{\hat{x}}\right)$.

The desired (1- $\alpha$ )-confidence interval for $x$ can be determined by the below described procedure.

## 2. Subject and Methods

The (1- $\alpha$ )-confidence interval for $x$
It is obvious (see e.g. [3]) that for an arbitrary $x$ the (1- $\alpha$ )-confidence interval for (nonrandom value) $a+b x\left(=y_{x}\right)$ is $\left(y_{x}, y_{x}\right)$, where

$$
{ }_{1} y_{x}=\hat{a}+\hat{b} x-s d_{x}\left(t_{n-2}\left(1-\frac{\alpha}{2}\right)\right), \quad{ }_{u} y_{x}=\hat{a}+\hat{b} x+s d_{x}\left(t_{n-2}\left(1-\frac{\alpha}{2}\right)\right),
$$

with

$$
d_{x}=\sqrt{\frac{1}{n}\left(1+\frac{\left(n x-\sum_{i=1}^{n} x_{i}\right)^{2}}{n \sum_{i=1}^{n} x_{i}^{2}-\left(\sum_{i=1}^{n} x_{i}\right)^{2}}\right.},
$$

and $t_{n-2}\left(1-\frac{\alpha}{2}\right)$ is the $\left(1-\frac{\alpha}{2}\right)$-quantile of the Student t -distribution with $n-2$ degrees of freedom, where s is given by (1), for illustration see Fig. 1. According to [1], pp. 509-512, in case of sufficiently steep edges of the structure and small value of $s$ (what is assumed here), the ( $1-\alpha$ )-confidence interval for $x$, dented by $\left({ }_{\mu},{ }_{u} x\right)$, can be constructed by the approach illustrated in Fig. 1. Given the errorless (nonrandom) value $F$, the following relations hold true for the boundaries $x,{ }_{u} x$ of the (1- $\alpha$ )-confidence interval for $x$

$$
\begin{aligned}
F & =\hat{a}+\hat{b}_{l} x-s d_{x}\left[t_{n-2}\left(1-\frac{\alpha}{2}\right)\right], \\
F & =\hat{a}+\hat{b}_{u} x+s d_{x}\left[t_{n-2}\left(1-\frac{\alpha}{2}\right)\right] .
\end{aligned}
$$

Solving both preceding equations the bounds $x$ and ${ }_{u} x$ are given by

$$
\begin{equation*}
{ }_{l} x=\frac{-B}{2 A}-\frac{\sqrt{B^{2}-4 A C}}{2 A},{ }_{u} x=\frac{-B}{2 A}+\frac{\sqrt{B^{2}-4 A C}}{2 A} \tag{2}
\end{equation*}
$$

for

$$
A=\hat{b}^{2}-\frac{n s^{2}\left[t_{n-2}^{2}\left(1-\frac{\alpha}{2}\right)\right]}{n \sum_{i=1}^{n} x_{i}^{2}-\left(\sum_{i=1}^{n} x_{i}\right)^{2}},
$$

$$
\begin{aligned}
& B=2\left(\frac{s^{2}\left[t_{n-2}^{2}\left(1-\frac{\alpha}{2}\right)\right] \sum_{i=1}^{n} x_{i}}{n \sum_{i=1}^{n} x_{i}^{2}-\left(\sum_{i=1}^{n} x_{i}\right)^{2}}-\hat{b}(F-\hat{a})\right), \\
& C=(F-\hat{a})^{2}-\frac{s^{2}}{n}\left[t_{n-2}^{2}\left(1-\frac{\alpha}{2}\right)\right] \cdot\left(1+\frac{\left(\sum_{i=1}^{n} x_{i}\right)^{2}}{n \sum_{i=1}^{n} x_{i}^{2}-\left(\sum_{i=1}^{n} x_{i}\right)^{2}}\right) .
\end{aligned}
$$



Fig. 1. The confidence interval $\left(\alpha,{ }_{u} x\right)$

## Determining some parameters of the structure

In order to determine the structure's center and width, for a given (errorless, nonrandom) $F$ in analyzed cross section, it is necessary to use the $x$ values from two confidence intervals $\left({ }_{l}^{(1)} x,{ }_{u}^{(1)} x\right)$ and $\left({ }_{l}^{(2)} x,{ }_{u}^{(2)} x\right)$ that correspond to the structure's edges (borders), see Fig. 2.

Using Bonferroni's inequality (see e.g. in [3]) for the structure's center $x_{s}$

$$
P\left\{x_{S} \in\left(\frac{{ }_{l}^{(1)} x+{ }_{l}^{(2)} x}{2}, \frac{{ }_{4}^{(1)} x+{ }_{4}^{(2)} x}{2}\right)\right\} \geq 1-2 \alpha,
$$

i.e.

$$
\begin{equation*}
\left(x_{S_{1}}=\frac{{ }_{1}^{(1)} x+{ }_{1}^{(2)} x}{2}, \quad x_{S_{2}}=\frac{{ }_{u}^{(1)} x+{ }_{u}^{(2)} x}{2}\right) \tag{3}
\end{equation*}
$$

is at least (1-2 $\alpha$ )-confidence interval for the structure's center.

Similarly, for the structure's width $w$,

$$
P\left\{w \in\left({ }_{l}^{(2)} x-{ }_{u}^{(1)} x,{ }_{u}^{(2)} x-{ }_{l}^{(1)} x\right)\right\} \geq 1-2 \alpha,
$$

and from this,

$$
\begin{equation*}
\left(w_{1}={ }_{l}^{(2)} x-{ }_{u}^{(1)} x, w_{2}={ }_{u}^{(2)} x-{ }_{l}^{(1)} x\right) \tag{4}
\end{equation*}
$$

is the at least $(1-2 \alpha)$-confidence interval for the structure's width $w$.


Fig. 2. Determining the sizes of the structure

## 3. Conclusion

The above achieved assertions are applicable to measurement of the geometry of twodimensional structures (or cross sections of three-dimensional structures) in the following manner:

For a chosen (errorless) value (level) $F$ of quantity $y$ (e.g. electric signal of a length gauge) and $\alpha \in(0,1)$, the (1- $\alpha$ )-confidence interval for the structure's border (bound) is ( $\alpha,{ }_{u} x$ ) where $\alpha,{ }_{u} x$ are given in (2), the ( $1-2 \alpha$ )-confidence interval for the structure's center is given in (3), and the (1-2 $\alpha$ )-confidence interval for the structure's width is given in (4).

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